

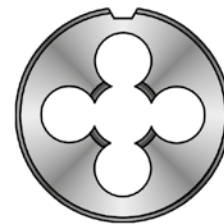
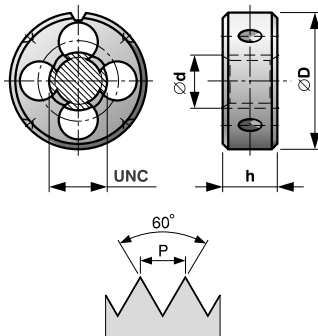
DIN EN 22 568

HOBBY NO/CS/WS
code 215 XXX

STANDARD HSS
code 245 XXX

STANDARD HSS
code 275 XXX

Závitové kruhové čelisti Circular dies Schneideisen Плашки



UNC

Unifikovaný hrubý závit ASME B1.1
Unified coarse thread ASME B1.1
Unifiziertes-Grobgewinde ASME B1.1
Унифицированная чёрная резьба ASME B1.1

Licování: 2A / Tolerance: 2A /
Toleranz: 2A / Подгонка: 2A



1,5P

	z/1"	P	ØD	h	S		code ^{x)}
UNC 4	40	0,635	20	5	3	2,76	XXX 004
UNC 5	40	0,635	20	5	3	3,09	XXX 005
UNC 6	32	0,794	20	7	3	3,41	XXX 006
UNC 8	32	0,794	20	7	3	4,07	XXX 008
UNC 10	24	1,058	20	7	3	4,71	XXX 010
UNC 12	24	1,058	20	7	4	5,37	XXX 012
UNC 1/4	20	1,270	20	7	4	6,22	XXX 140
UNC 5/16	18	1,411	25	9	4	7,80	XXX 516
UNC 3/8	16	1,588	30	11	4	9,37	XXX 380
UNC 7/16	14	1,814	30	11	5	10,95	XXX 716
UNC 1/2	13	1,954	38	14	5	12,52	XXX 120
UNC 9/16	12	2,117	38	14	5	14,10	XXX 916
UNC 5/8	11	2,309	45	18	5	15,68	XXX 580
UNC 3/4	10	2,540	45	18	6	18,84	XXX 340
UNC 7/8	9	2,822	55	22	5	22,00	XXX 780
UNC 1	8	3,175	55	22	6	25,16	XXX 100
UNC 1 1/8	7	3,629	65	25	6	28,31	XXX 118
UNC 1 1/4	7	3,629	65	25	7	31,49	XXX 114
UNC 1 3/8	6	4,233	65	25	9	34,63	XXX 138
UNC 1 1/2	6	4,233	75	30	8	37,81	XXX 112
UNC 1 3/4	5	5,080	90	36	8	44,12	XXX 134
UNC 2	4,5	5,644	90	36	9	50,45	XXX 200

^{x)} 215 XXX - NO / CS / WS

^{x)} 245 XXX - HSS

^{x)} 275 XXX - HSS s lamačem třísek / with spiral point / mit Schälanschnitt / с лопателем стружек

Materiál: NO: HSS
- dle požadavku
Provedení: závit lapovaný
do UNC 1"
Závit: pravý

Material: CS-carbon steel;
HSS - on request
Execution: lapped thread to
UNC 1"
Thread: right-hand

Werkstoff: WS-Werkzeugstahl;
HSS - nach dem Anspruch
Ausführung: geläpftes Ge-
winde bis UNC 1"
Gewinde: rechts

Material: NO-инструмен-
тальная сталь; HSS
- по заказу
Изготовлено: резьба
шлифованная до UNC 1"
Резьба: правая



**BUČOVICE
TOOLS a.s.**



UNC